

Visibly Clean Serum 2584-1.05





Phase	Name	INCI	Supplier	%
A1	DEMINERALIZED WATER	WATER	-	65.02
	ORIGINAL EXTRACT™ LEMON BIO	CITRUS LIMON (LEMON) FRUIT WATER	Gattefossé	5.00
	ACTIGUM CS 11 QD	SCLEROTIUM GUM	Cargill	0.50
A2	1,3-PROPANEDIOL	PROPANEDIOL	Connect Chemicals	15.00
	SATIAXANE VPC 911	XANTHAN GUM	Cargill	0.20
A3	EMULIUM® DOLCEA MB	CETEARYL ALCOHOL, GLYCERYL STEARATE, JOJOBA ESTERS, HELIANTHUS ANNUUS (SUNFLOWER) SEED WAX, SODIUM STEAROYL GLUTAMATE, WATER, POLYGLYCERIN-3	Gattefossé	2.00
В	LEXFEEL WOW-A-DT	C13-16 ISOPARAFFIN, HEPTYL UNDECYLENATE	Inolex	5.00
С	EUXYL K 712	WATER, SODIUM BENZOATE, POTASSIUM SORBATE	Schulke & Mayr	1.20
D	CYTOBIOL™ IRIS A²	PROPANEDIOL, WATER, ALCOHOL, IRIS FLORENTINA ROOT EXTRACT, ZINC SULFATE, RETINYL PALMITATE	Gattefossé	5.00
	UNICERT YELLOW 08005-J (1.0% SOL.)	WATER, YELLOW 5	Sensient	0.31
	UNICERT RED 07004 J (0.1% SOL.)	WATER, RED 4	Sensient	0.12
E	CITRIC ACID (10% SOL.)	WATER, CITRIC ACID	-	0.65
				100.00

Operating instructions

- Heat water and Original Extract[™] Lemon Bio to 75°C and disperse Actigum under high shear for 15 min.
- Prepare premix A2 and add into A1 under medium shear.
- Add A3 to A1+A2 (not transparent) at 70°C.
- Mix A under medium shear (1500 rpm) and cool to 50°C.
- Add B to A1+A2+A3 at 50°C under high shear for 5 min (3000 rpm).
- Cool under medium shear and below 40°C add C and D.
- Adjust pH with E.



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Description

This fluid texture is ideal to fight imperfections! It spreads easily, penetrates quickly and leaves a very thin and soft protective film, since acne-prone skin also need to be protected. Its high amount of propanediol brings moisturization, as well as Emulium[®] Dolcea MB which has demonstrated its moisturizing properties. The skin is purified and clearer thanks to Cytobiol[™] Iris A² and Original Extract[™] Lemon Bio.

Specifications

+ Aspect: Fluid yellow serum Viscosity Brookfield RV (spindle B, speed 5): approx. 5800 mPa.s after 24h

+ pH = 5.3 ± 0.5

Ingredients

- **Original Extract™ Lemon Bio** is a fruit water used for its skin lightening properties.
- Actigum CS 11 QD and Satiaxane VPC 911 are gelling agents that are used at a low pourcentage to make a fluid but stable texture.
- Propanediol is a glycol, lighter than glycerin, that has humectant properties.
- **Emulium® Dolcea MB** at only 2% creates a stable and fluid texture with a soft afterfeel. It is added to the water phase because the oil phase is too limited.
- Lexfeel WOW-A-DT is a very light emollient that improves spreadability and brings a dry touch.
- Cytobiol[™] Iris A² is a clinically proven active ingredient that targets imperfections, minimizes pores and reduces skin shine.