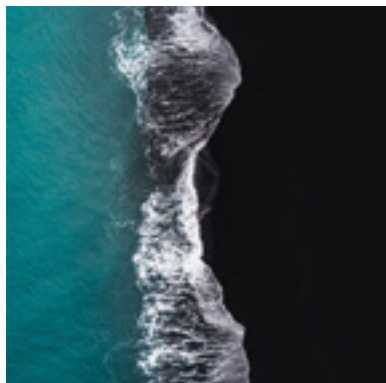



Labrasol® ALF Premium bioenhancer

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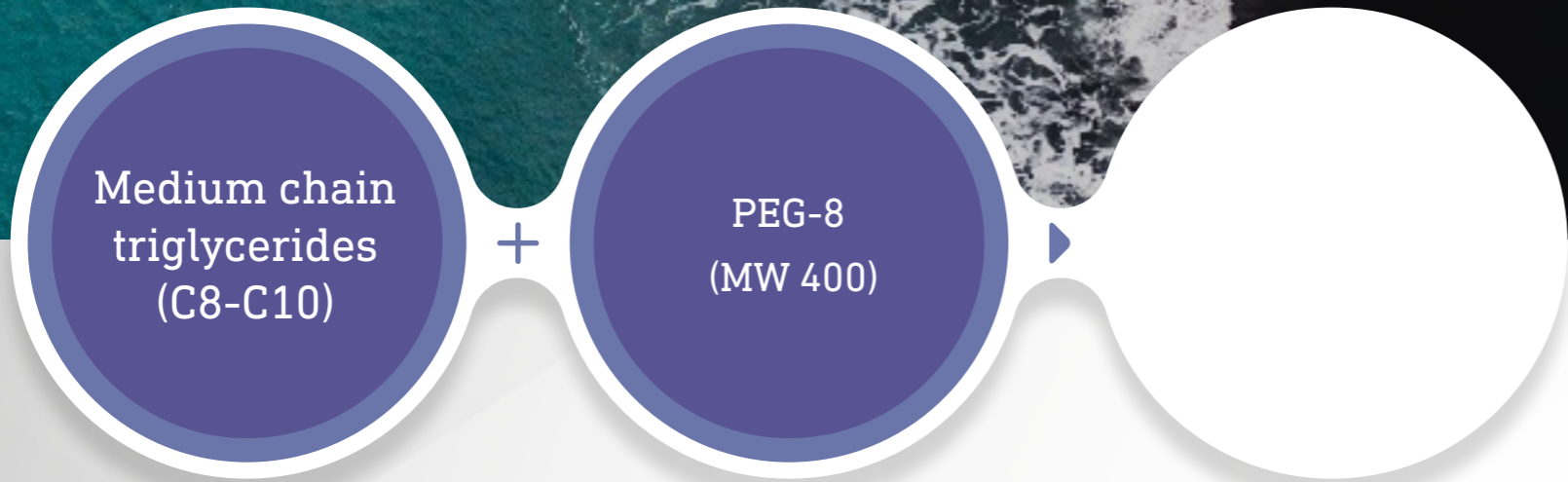


Product
description

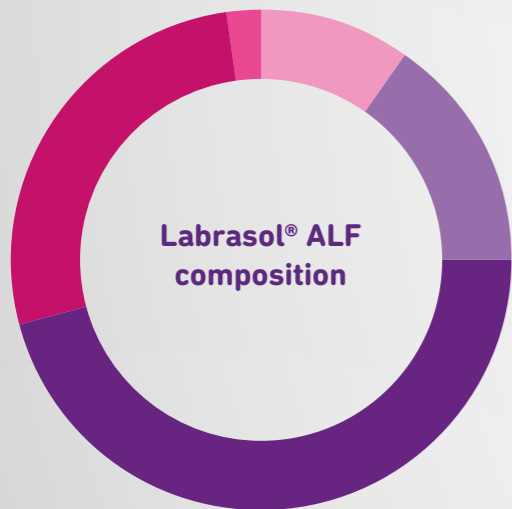




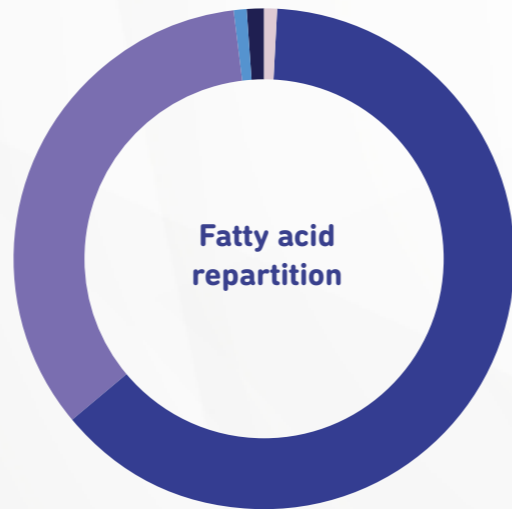
Composition



Labrasol® ALF is issued from an alcoholysis reaction between PEG-8 and medium-chain triglycerides (C8 - C10) from vegetable oil. It is a well-defined multi-constituent substance composed of PEG-8 mono- and di- esters of caprylic/ capric acids (C8 - C10) and mono-, di- and triglycerides.

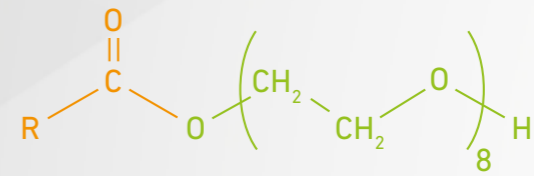


- PEG monoesters; 40-55%
- PEG diesters 10-20%
- Mono-, di- and triglycerides; < 10%
- Free glycerol; <5%
- Free PEG; 20-30%

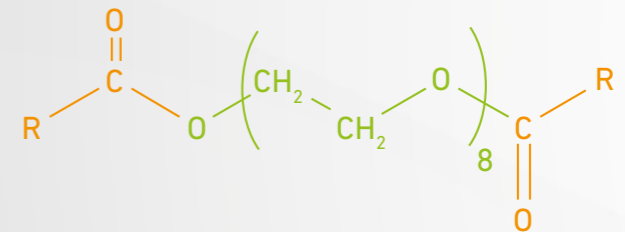


- Caproic C6 <2%
- Caprylic C8 50-80%
- Capric C10 20-50%
- Lauric C12 <3%
- Myristic C14 <1%

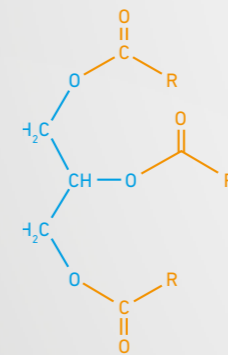
PEG monoester



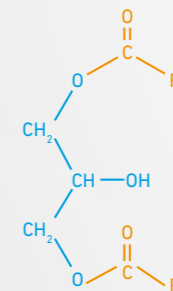
PEG diester



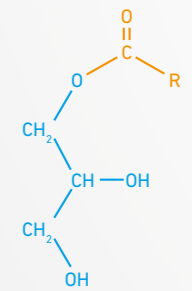
Triglyceride



Diglyceride



Monoglyceride



R-COOH = caprylic acid and capric acid



Physico-chemical properties



Labrasol® ALF is a surfactant with an HLB_{PIT} of 17 ± 1 .

| | |
|---|--------------|
| HLB_{PIT} (Nollet M., 2019) | 17 ± 1 |
| Viscosity at 20°C (mPa.s) | 80-110 |
| Critical Micellar Concentration (mg/L) | 42 ± 24 |
| Miscibility with solvents (25°C) | |
| Chloroform | Very soluble |
| Ethanol 96° | Very soluble |
| n Hexane | Insoluble |

Labrasol® ALF has a very low aldehyde content for higher compatibility with capsule shell and other ingredients of the formulation.



Product
functionality





Self-emulsifying excipient

Labrasol® ALF is a self-emulsifying system: upon contact with aqueous / digestive media, it spontaneously forms a fine emulsion.

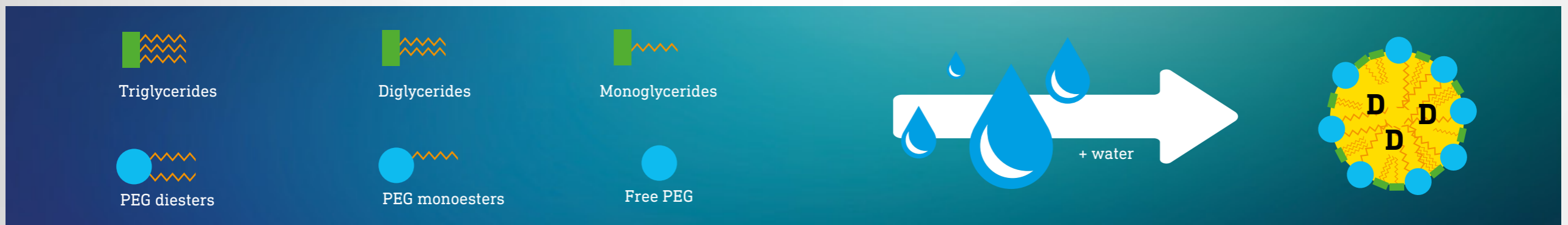
The different components self-assemble as a function of their affinity for water:

> PEGs are water-soluble

> PEG esters and monoglycerides are amphiphilic

> di- and triglycerides are hydrophobic.

Depending on the concentration used, Labrasol® ALF does not form micelles of the same size: 100 nm at low concentration (1-2 g/L), 450 nm for concentrations around 10 g/L to micellar solutions for concentration above 20 g/L.

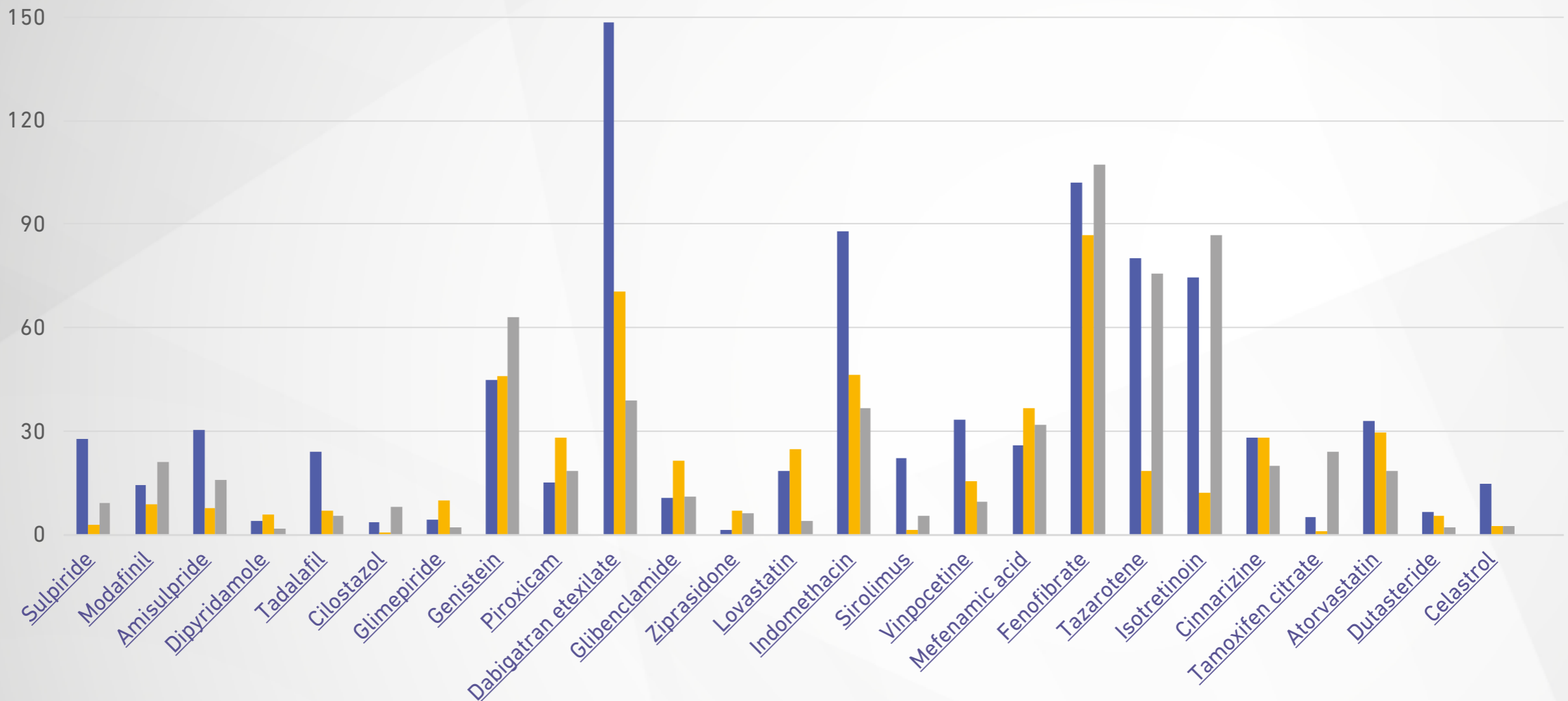




Solubilizer of a wide range of molecules

Solubility (mg/mL)

■ Labrasol® ALF ■ Cremophor RH 40 ■ Tween 80





Intestinal permeation enhancer

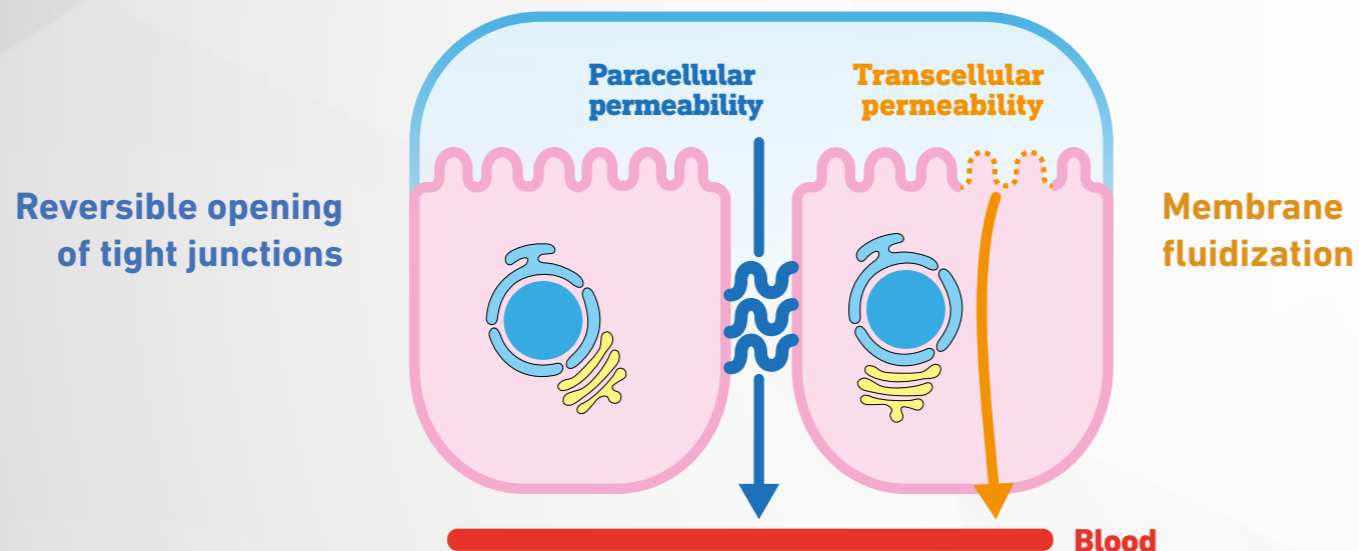
Excipients containing medium chain acid derived salts are well-known for their intestinal permeation enhancing properties.

The proposed mechanism of action of C8/C10 fatty acids is a combination of:

> Paracellular transport with the reversible opening of enterocytic tight junctions

> Transcellular transport due to membrane fluidization

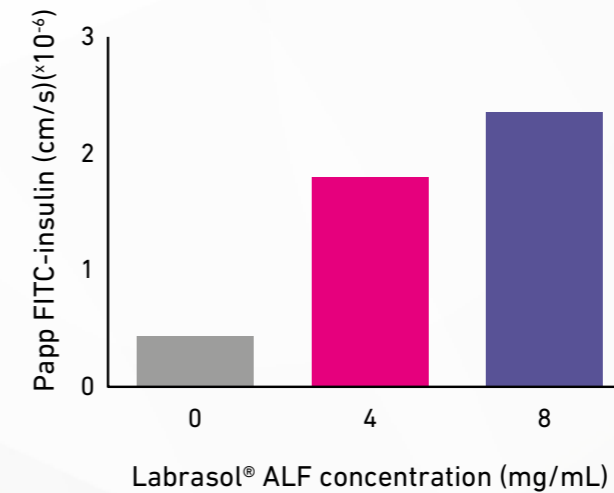
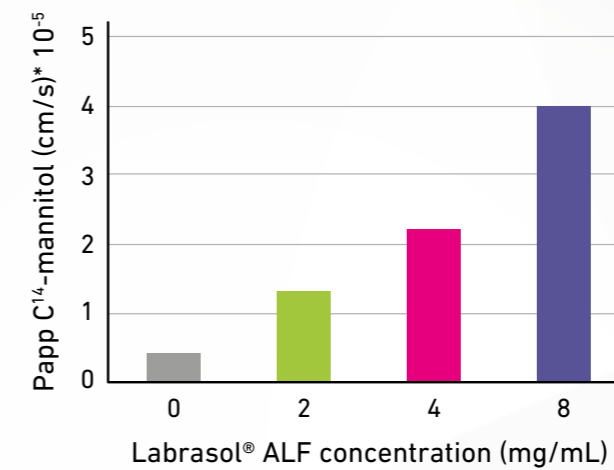
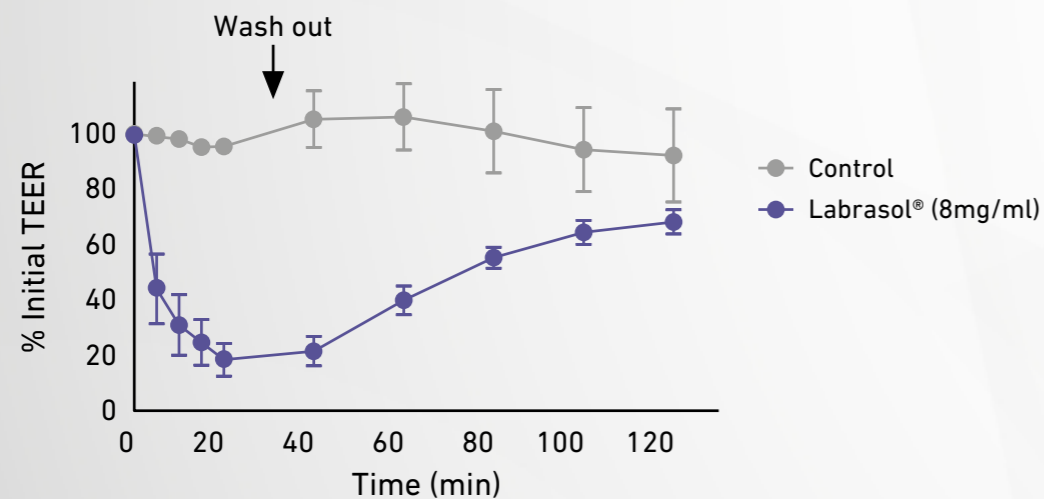
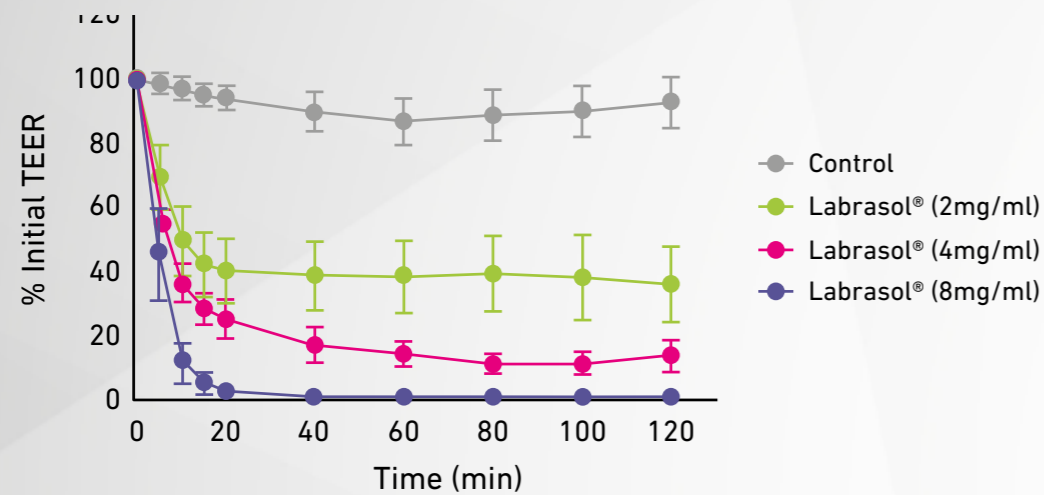
Gattefossé intestinal permeation enhancers



Labrasol® ALF transiently opens tight junctions

The decrease in the transepithelial electrical resistance (TEER) indicates that the tight junctions are open. And the recovery of the initial TEER level after wash out shows the reversibility of the opening.

The significant increase in apparent permeation of paracellular marker like C14-mannitol or model peptide like insulin confirms the tight junction opening.

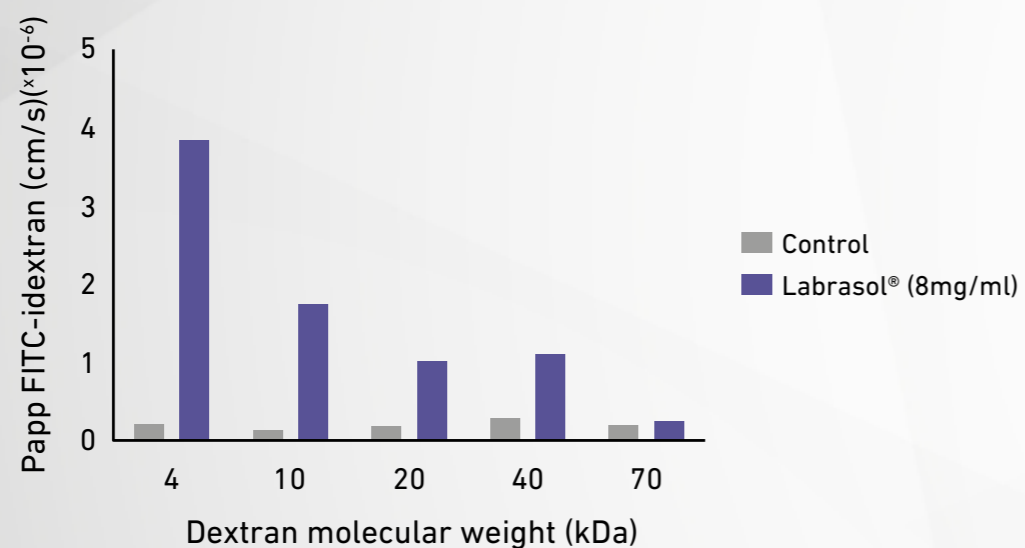


Labrasol® ALF safely opens tight junctions

Permeation limited to low molecular weight compounds

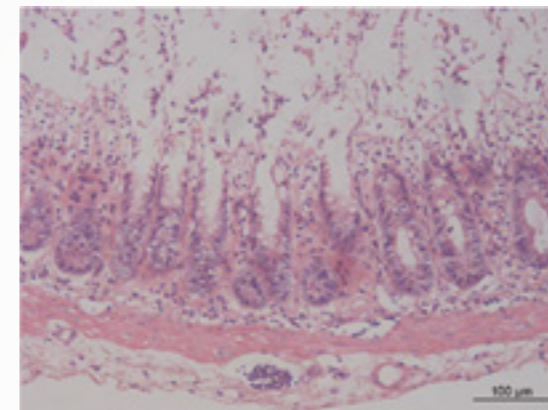
The permeability of Fluorescein isothiocyanate-dextran of different molecular weights (4, 10, 20, 40 and 70 kDa) was tested in Ussing chamber on rat colon with or without the addition of 8mg/mL of Labrasol® ALF.

Labrasol® ALF permeation enhancement effect is limited to molecules with relatively low molecular weight (<40 kDa). Hence, the opening of tight junctions with Labrasol® ALF will not allow the passage of large molecules like lipopolysaccharides or pathogens like viruses or bacteria.

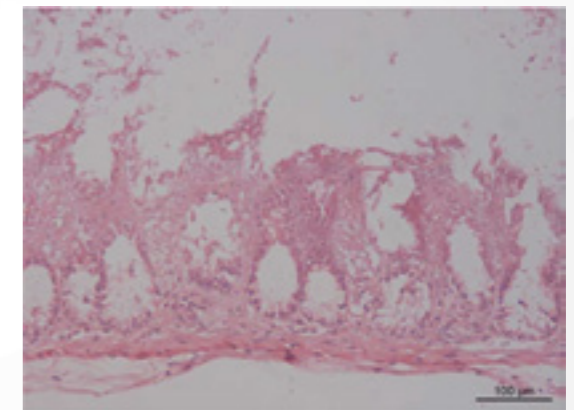


Undamaged intestinal mucosae

Histological evaluation of rat intestinal mucosae treated with Labrasol® ALF reveals no damage unlike that observed with capric acid (C10).



Labrasol® ALF



C10



Oral bioavailability enhancer

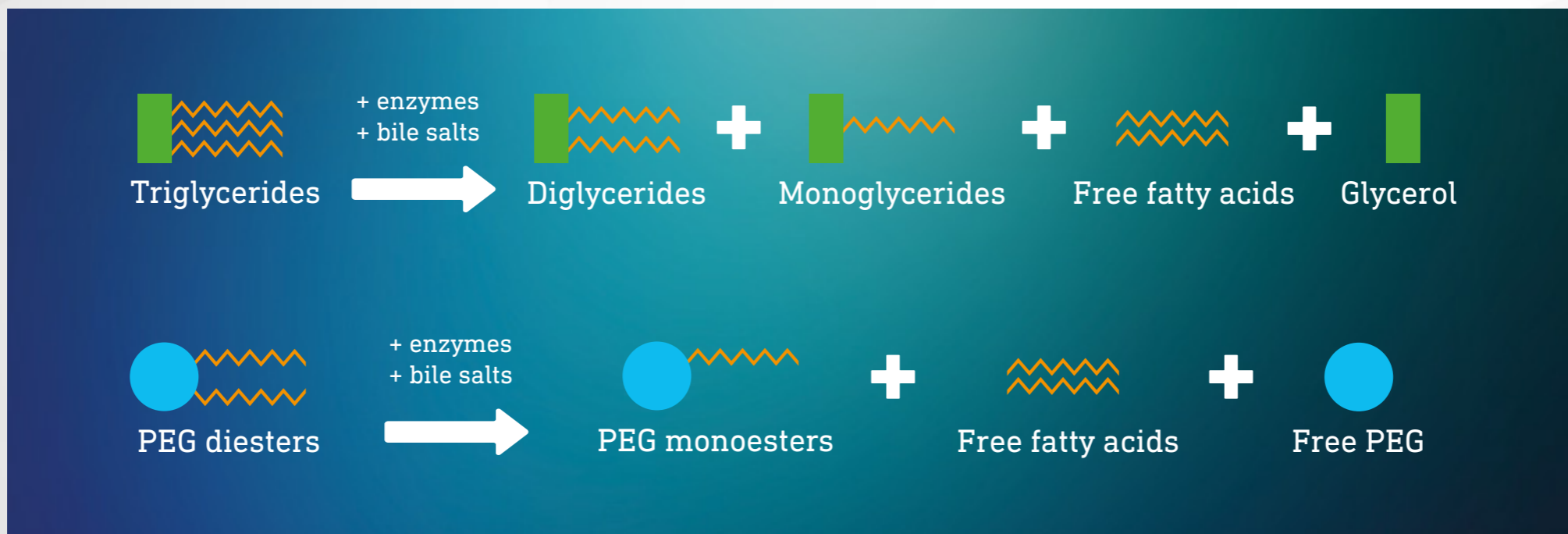
When entering the digestive system, the various components of Labrasol® ALF self-emulsifying excipient are hydrolyzed.

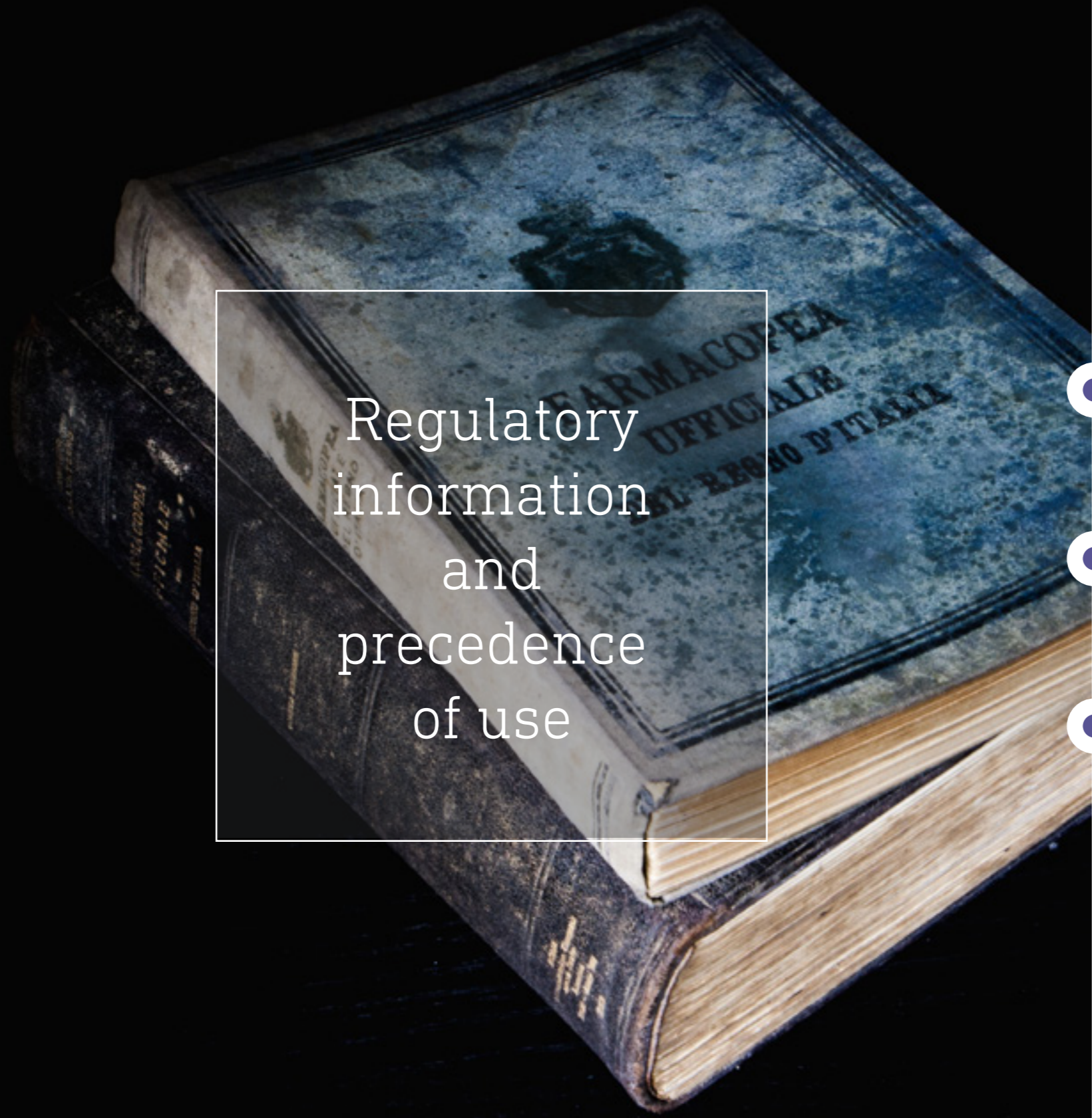
In the stomach

- Triglycerides are rapidly and almost completely digested into diglycerides, monoglycerides and free fatty acids.
- Diglycerides are partially digested into monoglycerides and fatty acids.

In the intestine

- PEG esters are partially digested releasing free fatty acids and free PEG.
- Free fatty acids and monoglycerides are absorbed via the enterocytes.





Regulatory
information
and
precedence
of use





A multi-compendial excipient

USP-NF

Caprylocaproyl polyoxyl-8 glycerides NF

European Pharmacopoeia

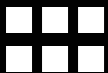
Caprylocaproyl macrogol-8 glycerides EP

FDA
Substance Registration System

UNII: 00BT03FS02



other
names



Maximum potency per unit dose (IID)

FDA Inactive ingredient guide

(<http://www.accessdata.fda.gov/scripts/cder/iig/index.cfm>)

CAPRYLOCAPROYL
POLYOXYLGLYCERIDE 8
(UNII: 00BT03FS02)



| Administration route | Dosage form | Maximum Potency per unit dose | Maximum Daily Exposure (MDE) |
|----------------------|------------------------|-------------------------------|------------------------------|
| ORAL | CAPSULE | 274.7mg | / |
| | CAPSULE, LIQUID FILLED | / | 3623mg |
| | SOLUTION | 61.2mg/1ml | / |



Examples of commercial products

Soft gelatine capsule

- Ciclosporin
- Enzalutamide
- Loratadine
- Tocotrienol
- Nimesulide

Hard capsule

- Orlistat
- Piroxicam

Tablet

- Dexibuprofen
- Glimepiride and metformin

Solution (veterinary)

- Moxidectin and triclabendazole



Use in
lipid-based
formulations



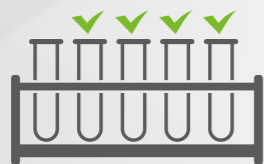


SEDDS formulation development

Due to its composition, Labrasol® ALF is a SEDDS on its own. Therefore, if a quantity corresponding to a reasonable unit dose size can solubilize the therapeutic dose of the API, there is no need to associate Labrasol® ALF with additional excipients. Alternatively, if the dose of API is not entirely solubilized, other standard SEDDS/SMEDDS excipients, such as oil, surfactant, co-surfactant and solvent, may be required.

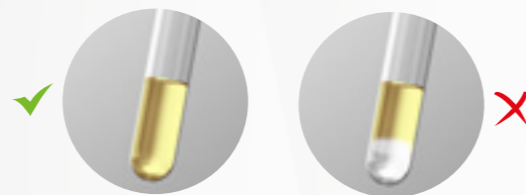
Multi-excipient SEDDS and SMEDDS are developed in a stepwise approach following these main stages:

Select excipients with highest solubilizing capacity in various classes: oily vehicles, surfactants and solvents



Assess API solubility in individual excipients (oils, surfactants and solvents) to select the excipients with highest solubilization capacity.

Miscibility screening of binary mixtures of excipients

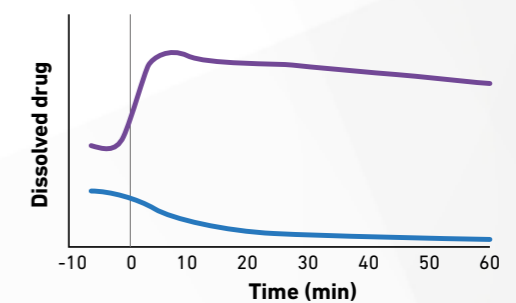


Perform miscibility and dispersion testing to select the best excipient combination(s) and define ratios to develop the formulations.

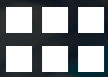
Dispersability testing of mixtures of excipients without and with API



In vitro lipolysis test



Undertake *in vitro* lipolysis testing to assess if the drug is maintained in a solubilized state throughout the digestion process and select the best formulation for further development.



Case study with a small molecule: piroxicam

Drug characteristics

- Log P = 2.2
- Water solubility: 0.143 mg/mL
- Solubility in Labrasol® ALF: 15 mg/mL
- Commercial product strength: 10 to 20 mg

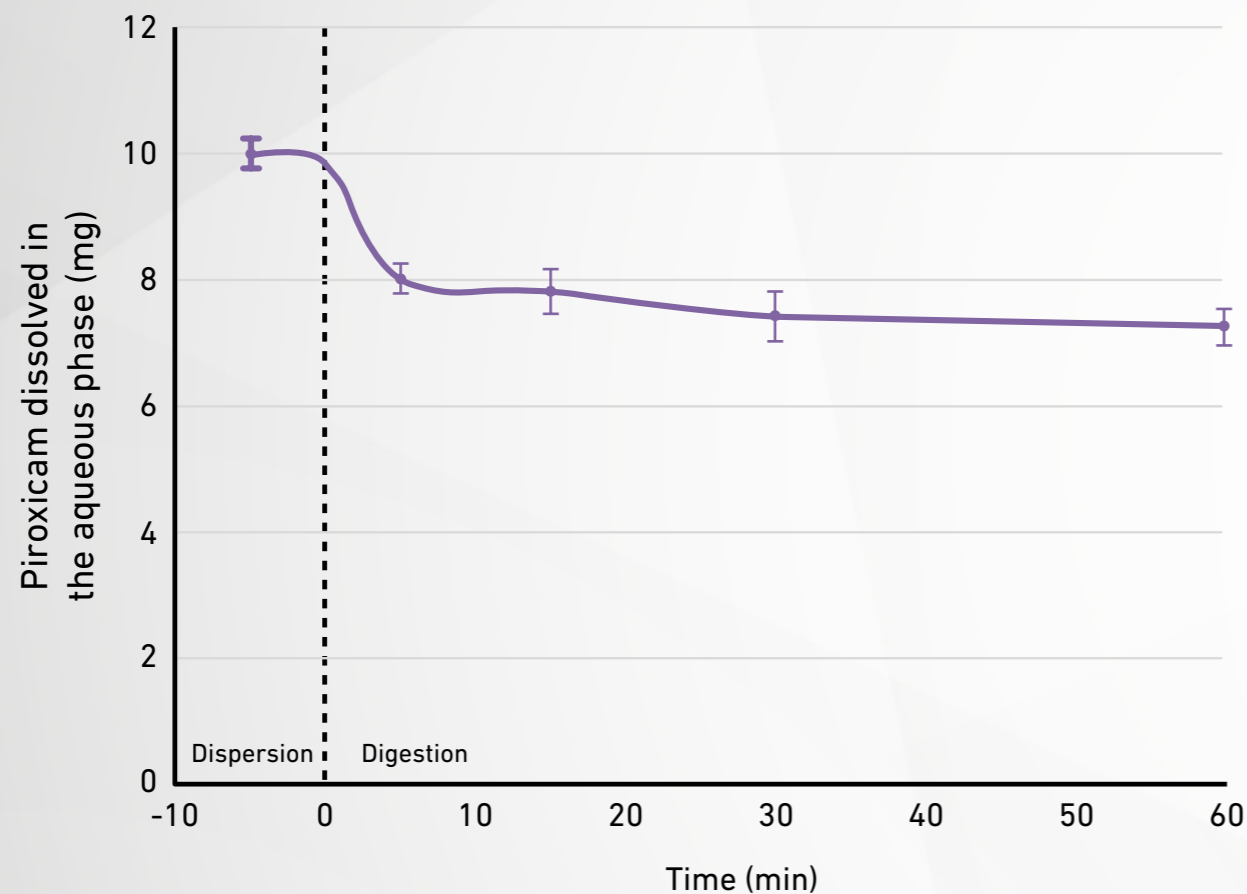


SEDDS formulation

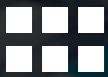
- 1 mL Labrasol® ALF
- 10 mg of piroxicam



In vitro lipolysis test at 37°C



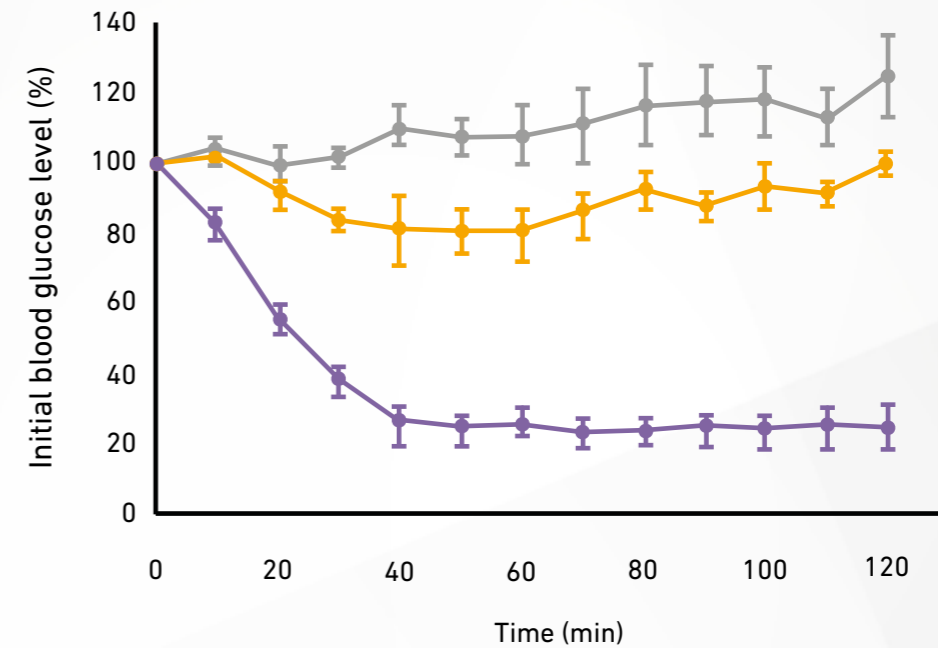
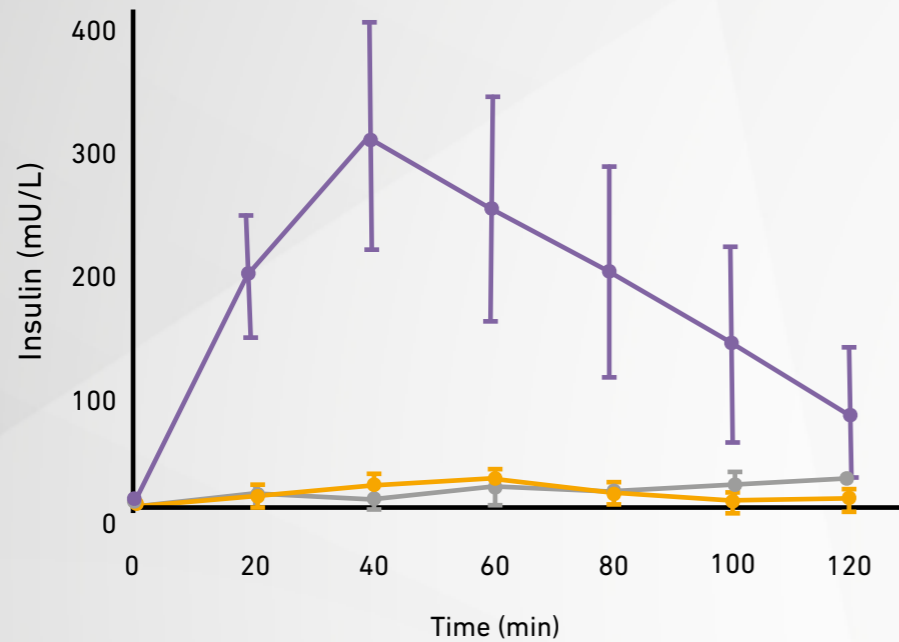
In this SEDDS formulation, Labrasol® ALF was able to maintain 80% piroxicam in solution during lipolysis.



Case study with a peptide: insulin

Rat in situ instillation

- Labrasol® ALF: 8 mg/mL
- Insulin solution 50 IU/kg



— PBS — Insulin solution — Insulin + Labrasol®ALF (8 mg/mL)

This ex vivo rat study shows that Labrasol® ALF enables the intestinal permeation of insulin and an effective blood glucose decrease.



Technical
support





For technical support
and more information

www.gattefosse.com

Contact us



Labrasol® ALF in a nutshell

- ▶ A self-emulsifying excipient
- ▶ Liquid surfactant, $HLB_{PIT} = 17 \pm 1$
- ▶ Oral bioavailability enhancer
- ▶ Solubilizer of a wide range of molecules
- ▶ Intestinal permeation enhancer
- ▶ Caprylocaproyl macrogol-8 glycerides EP/NF
- ▶ Worldwide precedence of use



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Labrasol® ALF is a well-known and widely studied excipient. Ask for our Literature review to get a digest on relevant studies on the use of Labrasol® ALF for oral bioavailability enhancement

Labrasol® ALF
for oral bioavailability enhancement
Literature review

Journal of Controlled Release
Volume 324, 28 September 2024, Pages 101–108

Labrasol® is an efficacious intestinal permeation enhancer across rat intestine: Ex vivo and in vivo rat studies

In vitro digestion of the self-emulsifying lipid excipient Labrasol® by gastrointestinal lipases and influence of its colloidal structure on lipolysis rate

Introduction

In this literature review you will find a selection of some relevant articles about [Labrasol® ALF](#) (Caprylocaproyl Polyoxyl-8 glycerides), highlighting its uses for oral bioavailability enhancement. Hyperlinks are provided to access the full text article order form.

Table of contents

| | |
|---------------------------------|----|
| Liquid SEDDS..... | 2 |
| Solid SEDDS..... | 11 |
| Permeation enhancement..... | 15 |
| Labrasol® characterization..... | 22 |

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